



SFM 25/50/75

Stationary unit with bag filter. Wall or ceiling mounted unit with disposable bag filter. Suitable for light industrial welding applications or as an additional final filter after an SFE unit.

APPLICATIONS

The SFM range **is intended** to be used for the following applications:



- light industrial welding applications like TIG welding
- mounting after an SFE unit as a guard filter

Do **not** use the SFM range for the following applications or in the following circumstances:

- medium and heavy welding applications
- · arc-air gouging
- · aluminium laser cutting
- extraction of aggressive fumes and gases (e.g. from acids, from alkaline, from soldering paste containing lithium)
- extraction of hot gases (more than 45°C/113°F continuously)
- · grinding aluminum and magnesium
- flame spraying
- extraction of cement, saw dust, wood dust etc.
- sucking cigarettes, cigars, oiled tissues and other burning particles, objects and acids
- explosive environments or explosive substances/gases

SPECIFICATIONS

	SFM-25	SFM-50	SFM-75	
Physical dimensions and properties				
Heigth	630 mm	630 mm	630 mm	
Width	450 mm	900 mm	1350 mm	
Depth	660 mm	660 mm	660 mm	
Weight (net)	45 kg	70 kg	105 kg	
Material housing	epoxy coated steel			
Colour	grey RAL 7035			
Filters				
Filter package:				
SAF (prefilter)	1	2	3	
SBF (bag filter)	1	2	3	
Material:				
Prefilter	aluminium			
Bag filter	3 layers of synthetic fibres			
Filter surface bag filter	2,4 m ²	2 x 2,4 m ²	3 x 2,4 m ²	
Filter class:				
Prefilter	G2			
Bag filter	F9			

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Ambient conditions				
Operating temperature	5°C 20°C 45°C			
Max. relative humidity	80%			
Outdoor use allowed	no			
Storage conditions	5 - 45°C (41-113°F)relative humidity max. 80%			
Scope of supply				
Filter unit (incl. prefilter + bagfilter) Manual				
Order information				
Article number Airflow left-right Airflow right-left	7950050000 7950150000	7951050000 7951150000		
Housing / package	1		l .	
Shipping data				
Gross weight (1 pc.)	60 kg	85 kg	120 kg	
Max. number / pallet Packing dimensions Gross weight	6 80 x 130 x 210 cm 285 kg	3 80 x 120 x 210 cm 225 kg	3 80 x 160 x 210 kg 330 kg	
Harmonized Tariff Code	8421.39.2090			
Country of origin	the Netherlands			
Features				
Wedge-shaped pockets ensure an equal dust load and low air resistance				

Product type SFM-25/50/75
Product group Stationary filter units
Version 22052015/0